

MGEnx-1B SERVICE BULLETIN - 72-0472 R02

Revised: 11/05/2020

SB 72-0472 R02 ENGINE - P2 HPC ROTOR ASSEMBLY (72-31-00) - INSPECTION OF THE STAGES 6-10 COMPRESSOR ROTOR SPOOL STAGES 6-8 WEBS

Tssued: 04/24/2020

GE Designated: -CONFIDENTIAL-

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TRANSMITTAL INFORMATION

REVISION 2 TO SERVICE BULLETIN 72-0472

Revision 2 is issued to update paragraph 1., PLANNING INFORMATION.

Revision 1 was issued July 24, 2020. The original was issued April 24, 2020. Revision bars in the left margin identify changes.

1. PLANNING INFORMATION

A. Effectivity

* * * GEnx-1B64, -1B64/P1, -1B64/P2, -1B67, -1B67/P1, -1B67/P2, -1B70, -1B70/75/P1, -1B70/75/P2, -1870/P1, -1870/P2, -1870C/P1, -1870C/P2, -1874/75/P1, -1874/75/P2, -1876/P2, -1876A/P2

This Service Bulletin is applicable to GEnx-1B engines with the following stages 6-10 compressor rotor spools installed:

- *The stages 6-10 compressor rotor spools P/N 2357M30G01, P/N 2357M30G02, P/N 2439M35G01, P/N 2439M35G02, and P/N 2445M40G02 with all serial numbers are affected by this Service Bulletin.
- *The stages 6-10 compressor rotor spools P/N 2610M90G01 that have a serial number listed in paragraph 4., APPENDIX - A, Table 1 are affected by this Service Bulletin.
- *The stages 6-10 compressor rotor spools P/N 2628M56G01 that have a serial number listed in paragraph 4., APPENDIX - A, Table 2 or Table 3 are affected by this Service Bulletin.

NOTE: The above listed stages 6-10 compressor rotor spools are installed on GEnx-1B engines, serial numbers 956-102 through 956-999 and 958-001 through 958-245 based on the best available data.

B. <u>Description</u>

This Service Bulletin provides a one-time inspection of the affected stages 6-10 compressor rotor spool stages 6-8 webs for surface anomalies such as tool dents, nicks, gouges, or scratches.

Revision 1 of this Service Bulletin adds GEnx-1B S/B 72-0448 and GEnx-1B S/B 72-0460 stages 6-10 compressor rotor spool serial number population affected by tool dent.

C. Compliance

Category 2

This Service Bulletin provides an inspection that has the same pass/fail criteria as previously released tool dent Service Bulletins, but the stages 6-10 compressor rotor spool area that is inspected is larger. Therefore, stages 6-10 compressor rotor spools which complied with this Service Bulletin are in

compliance with GEnx-1B S/B 72-0448 and GEnx-1B S/B 72-0460 for tool dent inspection.

- *For the stages 6-10 compressor rotor spools P/N 2357M30G01, P/N 2357M30G02, P/N 2439M35G01, P/N 2439M35G02, P/N 2445M40G02 and engines listed in paragraph 4., APPENDIX A, Table 1 and Table 2, GE recommends that you do this Service Bulletin at the next shop visit but before the stages 6-10 compressor rotor spool reaches 6,500 cycles since new (CSN). Engines that complied with the GEnx-1B S/B 72-0448 and GEnx-1B S/B 72-0460 for tool dent inspection, before Revision 1 of this Service Bulletin is released, are required to comply with Revision 1 of this Service Bulletin on next shop visit, with no CSN limit.
- *For engines listed in paragraph 4., $\underline{\text{APPENDIX}} \underline{\text{A}}$, Table 3, GE recommends that you do this Service Bulletin at the next shop visit but before the stages 6-10 compressor rotor spool reaches 6,500 CSN.

Impact A

This recommendation is to address a condition that may affect Flight Safety. NOTE: This Service Bulletin can be done in shop.

This Service Bulletin is offered to improve the reliability or performance of your GE product, or to help prevent the occurrence of the event or condition described in this Service Bulletin. If the operator elects not to participate in the bulletin, that decision will be taken into consideration by GE in evaluating future product performance issues that may arise in the operator's fleet.

D. Concurrent Requirements

None.

E. Reason

- (1) Objective:
 - To reduce significant events.
- (2) Condition:

It has been confirmed that the fluorescent penetrant inspection (FPI) has not been done on the stage 6, stage 7, and stage 8 webs on the affected population of the stages 6-10 compressor rotor spools.

(3) Cause:

Potential surface anomalies in the stages 6-10 compressor rotor spool stage 6, stage 7, and stage 8 webs reduce the fatigue life of the stages 6-10 compressor rotor spool.

(4) Inspection:

The inspection is to be done one time in order to identify if the stages 6-10 compressor rotor spool has an unserviceable surface anomaly.

(5) Substantiation:

Substantiation is by analysis.

F. Approval

The data contained in this Service Bulletin has been reviewed by the FAA or authorized entity representing the FAA and the repair(s) and modification(s) herein comply with the applicable Aviation Regulations and are APPROVED for installation in the model(s) listed in this Service Bulletin.

G. <u>Manpower</u>

After you get access to the stages 6-10 compressor rotor spool, you will need approximately 5 man-hours to do the inspection portion of this Service Bulletin.

H. Weight and Balance

Weight and balance are not changed.

I. References (Use the latest version of these documents)

GEK 112851, GEnx-1B Engine Manual (EM)

GEK 112862, GEnx-1B Cleaning, Inspection, and Repair Manual (CIR)

GEK 112864, GEnx-1B Engine Illustrated Parts Catalog (EIPC)

GEnx-1B S/B 72-0448, ENGINE - HPC Rotor Assembly (72-31-00) - Inspection of the Stages 6-10 Compressor Rotor Spool Stage 8 Web for Dents

GEnx-1B S/B 72-0460, ENGINE - High Pressure Compressor Rotor Assembly (72-31-00) - Inspection of the Stages 6-10 Compressor Rotor Spool Stage 6 and Stage 7 Webs for Dents

NOTE: The reference documents listed below are for the engine manufacturer's internal use only: BPP/EPEX No.: 20-72-31-89604

J. <u>Publications Affected</u>

None.

K. Interchangeability

Not applicable.

L. Software Accomplishment Summary

Not applicable.

2. MATERIAL INFORMATION

- A. <u>Material Price and Availability</u>
 - (1) Parts necessary to do this Service Bulletin:

None.

(2) Other Spare Parts:

None.

(3) Consumables:

None.

B. <u>Industry Support Information</u>

Industry support is available for this Service Bulletin. Contact your Customer Support Manager (CSM) for more details and reference number D-1222-2IY.

C. Configuration Chart

None.

D. Parts Disposition

None.

E. <u>Tooling - Price and Availability</u>

Refer to the GEnx-1B EM, 72-00-00, SPECIAL PROCEDURE 023.

3. <u>ACCOMPLISHMENT INSTRUCTIONS</u>

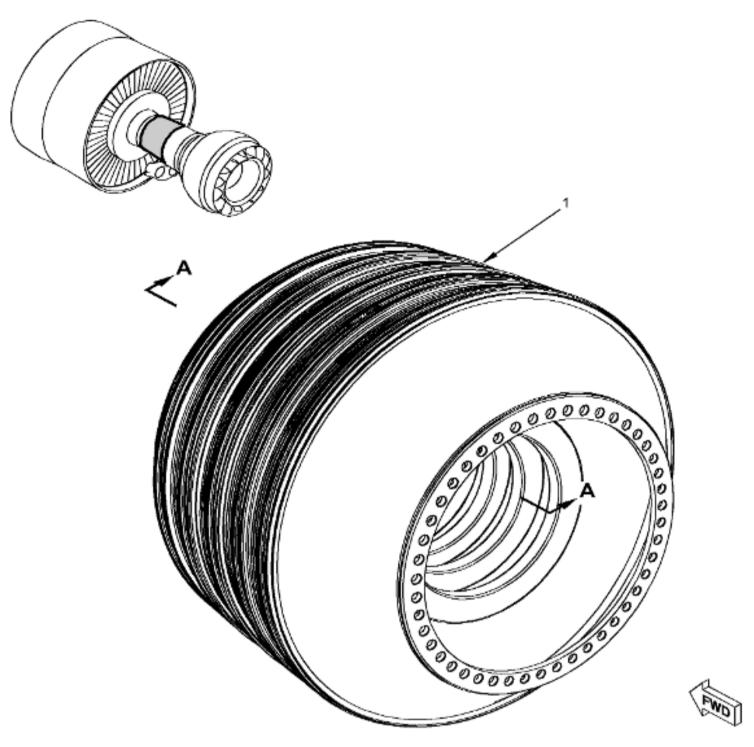
A. General

- (1) Do one of the inspections of the stages 6-10 compressor rotor spool (1, Figure 1) that follow:
 - (a) Do an inspection of the stages 6-10 compressor rotor spool (1) stage 6, stage 7, and stage 8 webs, web transitions, and bore faces as follows:
 - $\underline{1}$ Do the necessary disassembly of the engine for the inspection. Refer to the GEnx-1B EM, 72-00-00, SPECIAL PROCEDURE 023.
 - Do an inspection of the stages 6-10 compressor rotor spool (1, Figure 1) stage 6, stage 7, and stage 8 webs, web transitions, and bore faces in accordance with the GEnx-1B EM, 72-00-00, SPECIAL PROCEDURE 023, released on March 26, 2020 or a later approved revision.
 - $\underline{3}$ Do the necessary engine assembly after the inspection. Refer to the GEnx-1B EM, 72-00-00, SPECIAL PROCEDURE 023.

OR

(b) Do an inspection of the stages 6-10 compressor rotor spool (1, Figure 1) stage 6, stage 7, and stage 8 webs, web transitions, and bore faces in accordance with the GEnx-1B CIR, 72-31-45, INSPECTION 001, Subtask 72-31-45-160-002, Revision 26, October 01, 2017 with the incremental change (IC) released on November 21, 2017 or a later approved revision.

NOTE: For compliance with piece-part level eddy current inspection, a check must be done of shop visit documentation, as in the inspection specified in the GEnx-1B CIR, 72-31-45, INSPECTION 001, Subtask 72-31-45-160-002.

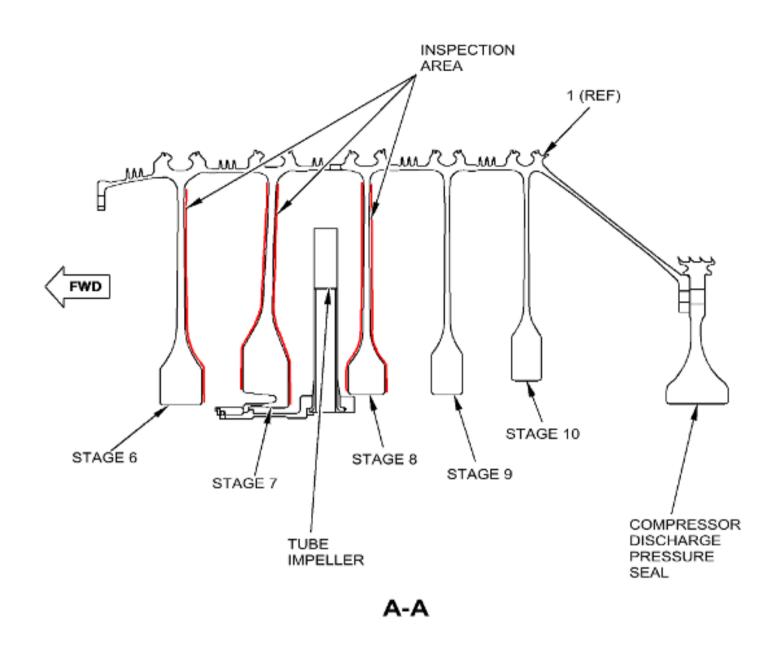


LEGEND:

 STAGES 6-10 COMPRESSOR ROTOR SPOOL

6015703-00

Stages 6-10 Compressor Rotor Spool Location Figure 1 (Sheet 1)



6015701-00

Stages 6-10 Compressor Rotor Spool Location Figure 1 (Sheet 2)

4. APPENDIX - A

Table 1: Affected Population of Stages 6-10 Compressor Rotor Spools P/N 2610M90G01

| Serial Number |
|---------------|---------------|---------------|---------------|---------------|---------------|
| GWN0NMP0 | GWN0NTKL | GWN0P24L | GWN0P2FP | GWN0P5DE | GWN0P6KR |
| GWN0PELP | GWN0PKAJ | GWN0R1NK | GWN0R5EK | GWN0R89A | GWN0R9JR |
| GWN0RD41 | GWN0RF9J | | | | |

NOTE: This Table 1 stages 6-10 compressor rotor spool population is added from GEnx-1B S/B 72-0448 and GEnx-1B S/B 72-0460 for tool dent inspection. This population has been added to Revision 1 of this Service Bulletin.

Table 2: Affected Population of Stages 6-10 Compressor Rotor Spools P/N 2628M56G01

Serial Number Serial Number		Serial Number	Serial Number	Serial Number	Serial Number
GWN0W611	GWN0WKTM	GWN0WL0D	GWN0WMJR	GWN0WN6P	GWN0WNH8
GWN0WNJL	GWN0WNK6	GWN0WP4P	GWN0WPK2	GWN0WPLJ	GWN0WR45
GWN0WR4K	GWN0WR5M	GWN0WR5N	GWN0WREP	GWN0WRFH	GWN0WRFJ
GWN0WRFW	GWN0WRG0	GWN0WTAJ	GWN0WTC6	GWN0WTCJ	GWN0WTDG
GWN0WTDH	GWN0WTDJ	GWN0WTFL	GWN0WTFW	GWN0WTWT	GWN0WTWW

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GWN0WW02	GWN0WW04	GWN0WW05	GWN0WWFK	GWN0WWGJ	GWN0WWGK
GWNOWWHL	GWN0WWLE	GWN0WWLW	GWN1002L	GWN1003R	GWN1003T
GWN1005R	GWN1006P	GWN10092	GWN1002E	GWN1009N	GWN10031
GWN100K5	GWN100LD	GWN100LG	GWN10184	GWN1018L	GWN1019E
GWN1019L	GWN101PH	GWN101PK	GWN1027W	GWN10283	GWN102A0
GWN1019E	GWN102DM	GWN102DT	GWN1027W	GWN10203	GWN102P2
GWN102T1	GWN102TR	GWN1031C	GWN1031M	GWN1038F	GWN1039E
GWN1039F	GWN103AN	GWN103D6	GWN1031H	GWN10381	GWN10395
GWN10424	GWN10425	GWN103B0	GWN103NE	GWN104GE	GWN103W3
GWN104TT	GWN10512	GWN10513	GWN1053A	GWN1053D	GWN1053E
GWN1059L	GWN10512	GWN10515	GWN1055A	GWN1055D	GWN1055E
GWN1057E	GWN1057H	GWN105EW	GWN105D0	GWN10614	GWN10514
GWN1051K	GWN10637	GWN1051W	GWN1063H	GWN106FK	GWN106GP
GWN106J1	GWN10637	GWN10638	GWN1063F	GWN106FR	GWN100GP
GWN1073A	GWN10004 GWN10762	GWN1036M	GWN1077G	GWN100MG	GWN1072A GWN1079A
GWN1079C	GWN1070Z GWN107MF	GWN10703	GWN1077G	GWN1077H GWN107T4	GWN1079A GWN1083R
GWN1083T	GWN1083W	GWN10840	GWN10841	GWN108CK	GWN108DJ
GWN108EL	GWN10940	GWN10941	GWN1094L	GWN1094M	GWN1096G
GWN1097C	GWN1097D	GWN10981	GWN1098H	GWN109A1	GWN109A6
GWN109F5	GWN109F6	GWN109HP	GWN109J0	GWN109JA	GWN10A4M
GWN10A4N	GWN10A7M	GWN10AG8	GWN10AHA	GWN10AK7	GWN10AKG
GWN10AL6	GWN10AL7	GWN10C03	GWN10C0F	GWN10C0G	GWN10C2P
GWN10C47	GWN10C48	GWN10C57	GWN10C8G	GWN10CA6	GWN10CDW
GWN10CG4	GWN10CGJ	GWN10CW7	GWN10D0G	GWN10D0H	GWN10D0J
GWN10DC4	GWN10DC9	GWN10DCP	GWN10DDA	GWN10DDC	GWN10DED
GWN10DH0	GWN10DH1	GWN10DNR	GWN10DNT	GWN10DPC	GWN10DPH
GWN10DTT	GWN10DTW	GWN10E29	GWN10E2G	GWN10E8L	GWN10E8M
GWN10E9K	GWN10ECM	GWN10ECN	GWN10EF1	GWN10EN2	GWN10EN3
GWN10ENW	GWN10ERW	GWN10ET8	GWN10F4W	GWN10F50	GWN10F58
GWN10FD1	GWN10FE7	GWN10FEM	GWN10FH7	GWN10FJ6	GWN10FJ7
GWN10FL5	GWN10FTK	GWN10FTL	GWN10G02	GWN10G03	GWN10G39
GWN10G7R	GWN10G9N	GWN10G9R	GWN10GTN	GWN10GWC	GWN10GWD
GWN10H1J	GWN10H98	GWN10H9P	GWN10HA0	GWN10HC0	GWN10HCA
GWN10HDA	GWN10HMR	GWN10HPF	GWN10HPJ	GWN10HPP	GWN10HPR
GWN10HTE	GWN10HW3	GWN10HW4	GWN10J56	GWN10J8A	GWN10JA7
GWN10JE3	GWN10JE4	GWN10JKW	GWN10JMF	GWN10JNT	GWN10JPC
GWN10JPW	GWN10JT1	GWN10K39	GWN10K51	GWN10K5F	GWN10K7E
GWN10K7F	GWN10KF4	GWN10KG6	GWN10KH2	GWN10KK0	GWN10KL4
GWN10KL8	GWN10L0C	GWN10L2C	GWN10L30	GWN10L34	GWN10LDD
GWN10LE3	GWN10LF3	GWN10LFJ	GWN10LFK	GWN10LJM	GWN10M06
GWN10M3K	GWN10M58	GWN10M68	GWN10MDG	GWN10MDH	GWN10MGT
GWN10MGW	GWN10MHR	GWN10MNJ	GWN10MR4	GWN10MR5	GWN10MWC
GWN10N04	GWN10N16	GWN10NAJ	GWN10NCF	GWN10NCG	GWN10NF0
GWN10NF1	GWN10NGT	GWN10NK2	GWN10NK3	GWN10NMN	GWN10NN1
GWN10NPA	GWN10NT8	GWN10NT9	GWN10NTA	GWN10P4R	GWN10P4T
GWN10P6D	GWN10P6E	GWN10P7T	GWN10P8L	GWN10PKR	GWN10PKT
GWN10PLD	GWN10PM9	GWN10PMA	GWN10PMR	GWN10PP2	GWN10PWW
GWN10R00	GWN10R2M	GWN10R5L	GWN10R7C	GWN10R7D	GWN10R7G
GWN10R87	GWN10R9C	GWN10RAF	GWN10RLJ	GWN10RLK	GWN10RNH
GWN10RP3	GWN10RP4	GWN10RRJ	GWN10T1J	GWN10T5W	GWN10T60
GWN10T6R	GWN10T7K	GWN10T7R	GWN10T8R	GWN10T92	GWN10TDR
GWN10TEM	GWN10TEN	GWN10TG4	GWN10TL1	GWN10TMT	GWN10TTF
GWN10TW2	GWN10TWG	GWN10W00	GWN10W01	GWN10W4P	GWN10W5E

GWN10W5G	GWN10W8A	GWN10W8C	GWN10W9R	GWN10WFL	GWN10WHD
GWN10WHL	GWN10WLR	GWN10WLW	GWN10WND	GWN10WNT	GWN10WRD
GWN1101J	GWN1101K	GWN1102M	GWN11064	GWN11065	GWN1107G
GWN11092	GWN110AT	GWN110CA	GWN110CC	GWN1112D	GWN11132
GWN1116T	GWN1117F	GWN11194	GWN111AN	GWN111D7	GWN111DH
GWN111HK	GWN111HN	GWN111L3	GWN111M8	GWN111T8	GWN111TJ
GWN1120G	GWN1124F	GWN1124G	GWN11291	GWN112CA	GWN112F1
GWN112J9	GWN112JJ	GWN112L4	GWN112L5	GWN112R4	GWN112WF
GWN112WH	GWN11313	GWN11315	GWN1132F	GWN1134K	GWN11381
GWN1138E	GWN113A9	GWN113CG	GWN113CL	GWN113CR	GWN113DJ
GWN113E9	GWN113ET	GWN113KL	GWN113M0	GWN113MN	GWN113MR
GWN113RC	GWN113RD	GWN113RR	GWN11467	GWN11468	GWN1146T
GWN11491	GWN114AE	GWN114AF	GWN114EN	GWN114HD	GWN114HJ
GWN114KM	GWN114MA	GWN114MW	GWN114PC	GWN114RJ	GWN114RK
GWN1150M	GWN11514	GWN11522	GWN11523	GWN1156N	GWN1156P
GWN1158A	GWN115AA	GWN115AL	GWN115AM	GWN115G7	GWN115JK
GWN115JL	GWN115N5	GWN115PE	GWN115T9	GWN115TA	GWN115W9
GWN11606	GWN11648	GWN1165F	GWN11674	GWN116EN	GWN116G0
GWN116K0	GWN116K1	GWN116NN	GWN116NW	GWN116RK	GWN11744
GWN1175J	GWN11796	GWN117AC	GWN117D5	GWN117DD	GWN117ER
GWN117F7	GWN117HE	GWN117JE	GWN117WA	GWN117WE	GWN1180K
GWN1186R	GWN11889	GWN1188A	GWN1188C	GWN118D3	GWN118HR
GWN118HT	GWN118KH	GWN118KJ	GWN118MJ	GWN118ND	GWN118WC
GWN1192W	GWN1193P	GWN1194F	GWN1194L	GWN1194N	GWN119A8
GWN119DJ	GWN119DK	GWN119F1	GWN119F7	GWN119JT	GWN119KW
GWN119P4	GWN119T3	GWN11A0W	GWN11A32	GWN11A5H	GWN11A5K
GWN11A87	GWN11AEJ	GWN11AHP	GWN11ALP	GWN11AMP	GWN11AWD
GWN11C0P	GWN11C42	GWN11C44	GWN11C6H	GWN11C83	GWN11C87
GWN11CA7	GWN11CET	GWN11CGC	GWN11CLD	GWN11CLM	GWN11CN5
GWN11CP8	GWN11CR2	GWN11CR8	GWN11CWP	GWN11D1H	GWN11D25
GWN11D5C	GWN11D7E	GWN11D9W	GWN11DA9	GWN11DAA	GWN11DCW
GWN11DDE	GWN11F1N	GWN11F28	GWN11F57	GWN11F6J	GWN11F93
GWN11F9P	GWN11FAM	GWN11FET	GWN11FG3	GWN11FGF	GWN11FH8
GWN11FJH	GWN11FL8	GWN11FLH	GWN11FP0	GWN11FT2	GWN11FTW
GWN11FWF	GWN11G0H	GWN11G0L	GWN11G10	GWN11G22	GWN11G3E
GWN1200K	GWN12022	GWN1202C	GWN1203F	GWN120G4	GWN120GC
GWN120HG	GWN120JP	GWN120JT	GWN120PE	GWN12117	GWN1212H
GWN122RC	GWN12K22	GWN12K4F	GWN12K4G	GWN12K56	GWN12KAE
GWN12KE9	GWN12KFH	GWN12KG7	GWN12KH4	GWN12KK1	GWN12KT8
GWN12L08	GWN12L0K	GWN12L2G	GWN12L3M	GWN12LG4	GWN12LG9
GWN12LGF	GWN12LJ4	GWN12LK7	GWN12LM3	GWN12LN6	GWN12LP8
GWN12LPC	GWN12M26	GWN12M3P	GWN12M41	GWN12M5P	GWN12M6R
GWN12M76	GWN12M7F	GWN12M8A	GWN12MF7	GWN12MGC	GWN12MGE
GWN12MH7	GWN12MM0	GWN12MM3	GWN12MNJ	GWN12MPG	GWN12N1C
GWN12N26	GWN12N36	GWN12N39	GWN12N41	GWN12N5R	GWN12N76
GWN12N95	GWN12NC6	GWN12NCE	GWN12NFC	GWN12NL0	GWN12NNA
GWN12N73	GWN12NC0	GWN12P1L	GWN12NFC	GWN12P26	GWN12NNA GWN12P7G
GWN12NR4	GWN12NK7	GWN12P1B	GWN12PFG	GWN12PK6	GWN12P18
GWN12P/R GWN12PLL	GWN12P0R	GWN12PNP	GWN12PP9	GWN12PR0	GWN12F10
GWN12F60	GWN12FN0	GWN12R75	GWN12R88	GWN12FK5	GWN12RGL
GWN12T01	GWN12WRH	GWN12WRL	GWN12WT6	GWN12WTE	GWN13382
GWN13391	GWN133LC	GWN133M7	GWN12W10	GWN13531	GWN135ER
GWN13591 GWN135P0	GWN135LC	GWN137GR	GWN1344W	GWN13331	GWN138ER
J,,1,1, J J 1 U	211117 2 0 110	C111113 / OIL	211117	211117 2 01117	3,,,,,,,,,,

GWN13913	GWN13929	GWN139GR	GWN139TR	GWN13A76	GWN13A7A
GWN13AEH	GWN13AEL	GWN13CAG	GWN13CGG	GWN13CJH	GWN13CJP
GWN13CLJ	GWN13CRP	GWN13EK9	GWN15RT7	GWN15RT8	GWN15T15
GWN15T35	GWN15T41	GWN15TCF	GWN15TCM	GWN15TEM	GWN15TF7
GWN15TFE	GWN15TN2	GWN15TN8	GWN15TNG	GWN15TPJ	GWN15TRP
GWN15TWE	GWN15W1N	GWN15W49	GWN15W4N	GWN15W5H	GWN15W6L
GWN15W8C	GWN15W93	GWN15W97	GWN15W9P	GWN15WA6	

NOTE: This Table 2 stages 6-10 compressor rotor spool population is added from GEnx-1B S/B 72-0448 and GEnx-1B S/B 72-0460 for tool dent inspection. This population has been added to Revision 1 of this Service Bulletin.

Table 3. Affected Population of Stages 6-10 Compressor Rotor Spool P/N 2628M56G01

Stages 6-10 Compressor Rotor Spool Serial Number	Engine Serial Number	Stages 6-10 Compressor Rotor Spool Serial Number	Engine Serial	Stages 6-10 Compressor Rotor Spool Serial Number	Engine Serial Number
GWN120WM	958-093	GWN12128	958-089	GWN121N9	958-107
GWN121NA	958-091	GWN121NC	958-096	GWN121TR	958-097
GWN12290	958-103	GWN12293	958-086	GWN122CH	958-108
GWN122CJ	958-106	GWN122RA	958-099	GWN122T1	958-101
GWN122TT	958-098	GWN13307	958-104	GWN1330E	958-124
GWN13390	958-109	GWN133LA	958-105	GWN133M8	958-116
GWN13410	958-121	GWN13493	958-111	GWN13494	958-112
GWN134AH	958-110	GWN134FJ	958-118	GWN134KW	958-131
GWN134N5	958-114	GWN134NR	958-119	GWN134T6	958-113
GWN13560	958-120	GWN13582	958-123	GWN13596	958-127
GWN135CC	958-122	GWN135E9	958-126	GWN135L5	958-125
GWN135N1	958-128	GWN1360K	958-137	GWN13621	958-141
GWN1362F	958-134	GWN13653	958-142	GWN13668	958-139
GWN13677	958-245	GWN1368R	958-132	GWN13698	958-140
GWN136AL	958-129	GWN136C9	958-133	GWN136CA	958-236
GWN1371G	958-175	GWN1372K	958-151	GWN1376W	958-183
GWN1378E	958-143	GWN1378W	958-145	GWN13796	958-148
GWN1379J	958-146	GWN137FL	958-144	GWN137H6	958-149
GWN137HE	958-150	GWN137HT	958-136	GWN137KT	958-232
GWN137PA	958-165	GWN137WC	958-147	GWN13819	958-162
GWN1384M	958-171	GWN13864	958-161	GWN138AM	958-152
GWN138C1	958-153	GWN138E3	958-155	GWN138JG	958-154
GWN138JM	958-156	GWN138KC	958-160	GWN138L8	958-158
GWN138P9	958-181	GWN1392J	958-170	GWN13932	958-203
GWN1395H	958-179	GWN1396P	958-178	GWN13978	958-174
GWN139H6	958-163	GWN139J4	956-186	GWN139LP	958-164
GWN139RA	958-167	GWN13A2E	958-177	GWN13A3E	958-190
GWN13AEW	958-173	GWN13AFG	958-176	GWN13AHG	958-189
GWN13AKP	958-187	GWN13AL7	958-197	GWN13AP4	956-110
GWN13AR3	958-185	GWN13EP3	958-191		

NOTE: This Table 3 stages 6-10 compressor rotor spool population is listed in the original of this Service Bulletin. There is no change in Revision 1 of this Service Bulletin.

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